

# Table of Contents

<b>Abstract</b>	11
<b>Chapter 1</b>	
<b>Introduction</b>	13
1. Motivation	13
2. Objectives and structure	14
2.1 Objectives	14
2.2 Structure	14
<b>Chapter 2</b>	
<b>Literature Review</b>	15
1. Word Energy Scenario	15
2. Overview of Organic Rankine Cycle	17
3. ORC State of the art	20
3.1 Overview of ORC market	20
3.2 ORC architectures	23
3.3 Working fluid selection	26
3.4 Expander assessment	29
3.5 Micro expanders	31
4. The Tesla turbine	34
4.1 Principle of operation	34
4.2 Literature review	35
<b>Chapter 3</b>	
<b>Methodology and Models</b>	57
1. Objectives and structure	59
1.1 Nozzle Design	59
1.2 Stator model	61
1.3 Stator-rotor coupling model	65
1.4 Rotor model	66

## Micro turbo expander design for small scale ORC

1.5 Diffuser	76
1.6 Performance indicators	77
2. Mechanical Design	78
2.1 Static analysis	78
2.2 Dynamic analysis	80
3. Prototypes design: from thermodynamic considerations to realization	88
3.1 Air Tesla turbine	89
3.2 ORC Tesla turbine	98
4. 3D CFD Model	112
4.1 Air Tesla turbine	112
4.2 ORC Tesla turbine	114
5. Test benches setup	117
5.1 Air Tesla turbine	117
5.2 ORC Tesla turbine	119
 <b>Chapter 4</b>	
<b>Analysis of Results</b>	123
1. 2D model results	123
1.1 Air Tesla turbine	123
1.2 ORC Tesla turbine	127
1.2.1 Component analysis	127
1.2.2 Turbine geometric assessment	142
1.2.3 Comparison with Volumetric expanders	154
2. Prototypes performance maps	156
2.1 Air Tesla turbine	156
2.2 ORC Tesla turbine	160
3. CFD analyses	173
3.1 Air Tesla turbine	173
3.2 ORC Tesla turbine	174
4. Experimental Campaigns	182
4.1 Air Tesla turbine	182
4.2 ORC Tesla turbine	184
 <b>Chapter 5</b>	
<b>Conclusions and Recommendations</b>	199
1. Conclusions	199
2. Recommendations	204

<b>Bibliography</b>	<b>205</b>
<b>List of Figures</b>	<b>217</b>
<b>List of Tables</b>	<b>225</b>
<b>Nomenclature</b>	<b>227</b>
<b>Acknowledgments</b>	<b>229</b>